PRODUCT DATA SHEET

MASTERS™ Poly L Wiper

(Light weight Polyester wiper)



DESCRIPTION

The Light weight laser sealed edged Polyester wiper is a single knit 100% continuous-filament polyester. All four edges are laser cut and sealed to prevent particle and fiber release.

FEATURES

-Laser sealed edge ensures ultra low lint and particle level

-Good absorbency and wiping efficiency

-Resists abrasion under rigorous use

-Choice of 9" x 9", 6" x 6", 4" x 4" and other sizes upon customers' request

APPLICATIONS

-Suitable for class 100 - 1,000 cleanrooms

-Cleaning of surfaces to control submicron particles, fibers, and chemical residue

TECHNICAL DATA

PERFORMANCE CHARACTERISTICS

Basis Weight $115 \pm 5 \text{ gsm}$

(IEST-RP-CC 004.3)

Thickness 0.43 <u>+</u> 0.2 mm

Absorbency (IEST-RP-CC 004.3)

Sorptive capacity 340 ml/m^2 Rate 0.5 sec

CONTAMINATION CHARACTERISTICS

Nonvolatile Residue, NVR

(IEST-RP-CC 004.3)

IPA Extractant(100 ml IPA at ambient temp for 24 hrs) <0.10 mg/g</pre>
DIW Extractant(100 ml DI water at ambient temp for 24 hrs) <0.05 mg/g

FTIR No Silicon Oil, Amide and DOP detected

Ion Content

(IEST-RP-CC 004.3)

 Chloride (CI)
 <0.00090 mg/g</td>

 Fluoride (F)
 <0.00090 mg/g</td>

 Nitrates (NO3)
 <0.00090 mg/g</td>

 Nitrite (NO2)
 <0.00090 mg/g</td>

 Phosphate (PO4)
 <0.00090 mg/g</td>

 Sulphate (SO4)
 <0.00090 mg/g</td>

Releasable Particles

LPC ($\geq 0.5 \text{ um}$) <700 counts/cm²

(IEST-RP-CC 004.3)

APC (dry test:Helmke Drum); \geq 0.3 um <50 counts/ft³

(IEST-RP-CC003.2)

NOTES.

*Data shown are typical values and should not be used as specifications.

*Valid product comparisons may only be obtained through side by side testing in the same test facility under similar conditions